1 CLAIMS

What is claimed is:

- A membrane for use in a testing cell to isolate a
- 4 specimen, said membrane comprising a flexible film having a
- 5 thickness, said membrane adapted to envelope a specimen,
- 6 instrumentation embedded in said thickness for measuring a
- 7 physical property of a specimen.

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- 9 2. A membrane of claim 1 wherein said physical property
- 10 being one of the group consisting of stresses, strains,
- deformation, temperature, soil suction or moisture content.

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- 3. A membrane of claim 1 wherein said membrane has a
- 14 longitudinal axis and a radial axis, said instrumentation
- oriented in said membrane to measure said physical property in
- 16 the longitudinal direction.

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- 18 4. A membrane of claim 1 wherein said membrane is
- 19 tubular, said instrumentation oriented in said membrane to
- 20 measure said physical property in the circumferential
- 21 direction.

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- 23 5. A membrane of claim 4 wherein said membrane has a
- 24 longitudinal axis and a radial axis, said instrumentation

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1	oriented	in	said	membrane	to	measure	said	property	in	the
2	longitudi	nal	direc	ction.						

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6. A membrane of claim 1 wherein said instrumentation is oriented in multiple directions in said membrane to measure said physical property and calculate Poisson's ratio.

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7. A membrane for use in a testing cell to isolate a specimen, said membrane comprising a flexible film having a thickness, said membrane adapted to envelope a specimen, instrumentation embedded in said thickness for measuring strains causing deformation of a specimen.

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8. A membrane of claim 7 wherein said membrane has a longitudinal axis and a radial axis, said instrumentation oriented in said membrane to measure strains in the longitudinal direction.

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9. A membrane of claim 7 wherein said membrane is tubular, said instrumentation oriented in said membrane to measure circumferential properties in response to stresses.

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23 10. A membrane of claim 9 wherein said membrane has a 24 longitudinal axis and a radial axis, said instrumentation

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1	oriented	in	said	membrane	to	measure	strains	in	the
2	longitudinal direction.								
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4 11. A membrane of claim 7 wherein said instrumentation is 5 oriented in multiple directions in said membrane to measure 6 specific deformation properties to arrive at Poisson's ratio.

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8 A membrane of claim 7 wherein said instrumentation 12. 9 includes an instrument for measuring temperature in the 10 specimen.

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12 A membrane of claim 7 wherein said instrumentation 13 includes an instrument for measuring moisture content of the 14 specimen.

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16 The membrane of claim 7 wherein said instrumentation 14. 17 includes an intrument for measuring soil potential.

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A method of manufacturing a flexible membrane with cavities to receive instrumentation comprising the steps of providing a mold having an inside wall, an outside wall, and an end wall between said inside wall and said outside wall, forming openings in said outside wall, attaching mold plates to said outside wall, said mold plates extending toward said

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1	inside wall, attaching flats to said mold plates, said flats
2	including mold cavity components disposed within said mold
3	plates, said flats closing said openings, adding a membrane
4	material to said mold between said inside wall and said outside
5	wall, curing said membrane material, removing said flats, said
6	mold cavity components and said mold plates.

8 16. A method of claim 15 wherein said mold is circular.

17. A method of claim 15 wherein said mold is rotated to dispose said membrane material uniformly about said inside wall and within said mold plates.

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